

Installation Instructions

DV - Drum Valve

Clinch Ring & Tamper Evident Cap



Clinch Ring Installation



1. Clinch Ring.
NOTE: May be used without Tamper Evident Cap.



2. Align Clinch Ring tabs with corresponding notches in Drum Valve.



3. Position crimping tool over Clinch Ring and push down on levers.



4. Properly installed Clinch Ring.

Tamper Evident Cap Installation



1. Tamper Evident Cap.
NOTE: May be used with out Clinch Ring.



2. Align cap with slots in Drum Valve.



3. Push down with the palm of your hand on the top of the Tamper Evident Cap opposite the lifting tab. While maintaining downward pressure, rock your hand towards the lifting tab.



4. Properly installed Tamper Evident Cap.

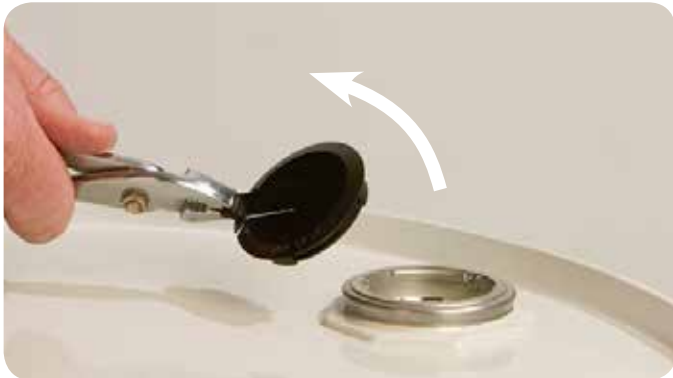
Tamper Evident Cap Removal



1. Grab the lifting tab with pliers.



2. Pull up to break the tab loose.



3. Pull towards you to remove the cap